

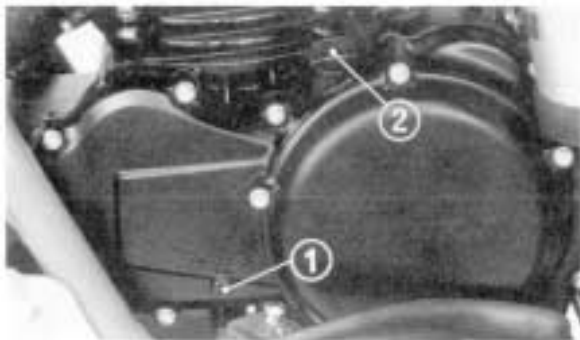
## TRANSMISSION OIL

### Transmission oil level

To check the oil level and add oil:

1. With the engine off and the ATC on level ground, remove the oil check bolt(1) at the left crankcase.
2. The oil should flow out of the oil check bolt hole. After checking, tighten the oil check bolt securely.
3. If the oil does not flow out, add oil slowly through the oil filler hole (2) until the oil starts to flow out of the oil check bolt hole.

Repeat the steps 2 thru 3 above.



(1) Oil check bolt      (2) Oil filler cap

### Transmission oil change

1. Park the ATC250R on level ground and warm up the engine for a few minutes.
2. Stop the engine and remove the oil filler cap (2) and oil drain bolt (3).
3. Reinstall the drain bolt and pour in oil through the oil filler hole.

Transmission oil quantity:

1.1ℓ (1.2 US qt) after disassembly

0.9ℓ (1 US qt) at oil change



(3) Oil drain bolt