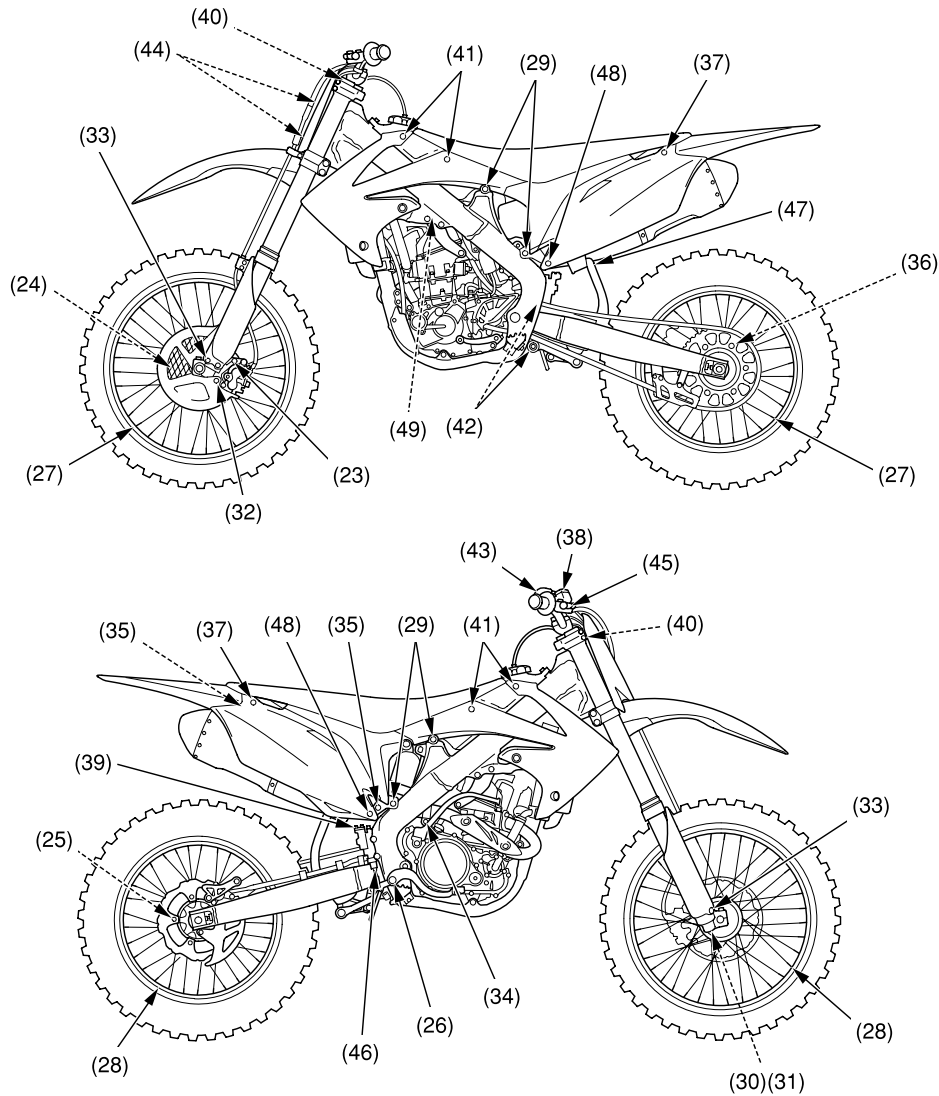


Torque Specifications

Frame



Item	Torque			Remarks		
	lbf•ft	N•m	kgf•m			
FRAME						
23	Caliper mounting bolts	22	30	3.1	NOTE 4	
24	Front brake disc nuts	12	16	1.6	NOTE 1	
25	Rear brake disc nuts	12	16	1.6	NOTE 1	
26	Brake pedal pivot bolt	27	36	3.7	NOTE 5	
27	Spoke	(front)	2.7	3.7	0.4	
		(rear)	2.7	3.7	0.4	
28	Rim locks	9	12	1.2		
29	Subframe bolts	(upper)	24	33	3.4	
		(Lower-left)	24	33	3.4	
		(Lower-right)	36	49	5.0	
30	Fork center bolt	51	69	7.0		
31	Fork center lock nut	16	22	2.2		
32	Disc cover bolts	10	13	1.3		
33	Fork protector bolts	5.2	7	0.7	NOTE 4	
34	Muffler clamp bolt	Front side	19	26	2.7	
		Rear side	19	26	2.7	
35	Muffler mounting A, B bolts	19	26	2.7		
36	Driven sprocket nuts	24	32	3.3	NOTE 1	
37	Seat mounting bolts	19	26	2.7		
38	Front brake reservoir cap screws		0.7	1.0	0.1	
			0.7	1.0	0.1	
39	Rear brake reservoir cap bolts		0.7	1.0	0.1	
			0.7	1.0	0.1	
40	Fork air pressure release screw	1.0	1.3	0.1		
41	Shroud B bolts	3.7	5	0.5		
42	Drive chain roller	(upper)	9	12	1.2	NOTE 6
		(lower)	9	12	1.2	NOTE 1
43	Throttle cable lock nut	3.0	4	0.4		
44	Steering damper mounting bolts	15	20	2.0	NOTE 4	
45	Brake lever adjuster lock nut	4.4	5.9	0.6		
46	Brake pedal adjuster lock nut	4.4	5.9	0.6		
47	Mud guard screws	0.8	1.1	0.1		
48	Side cover bolts	7	10	1.0		
49	Fuel pump mounting bolts	8	11	1.1		

- NOTES:
1. U-nut.
 2. UBS nut.
 3. Apply molybdenum oil to the threads and flange surface.
 4. Alock bolt: replace with a new one
 5. Apply locking agent to the threads.
 6. SH bolt