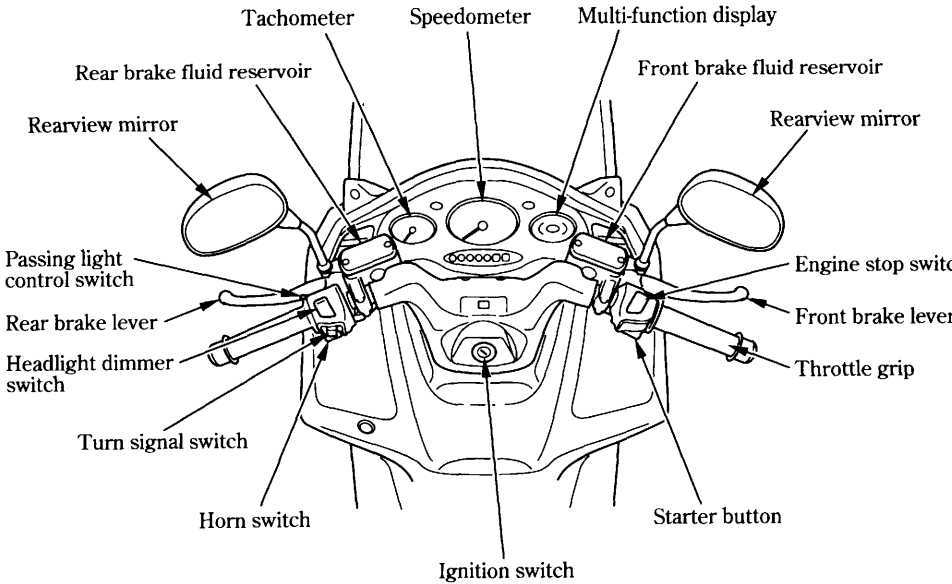PARTS LOCATION