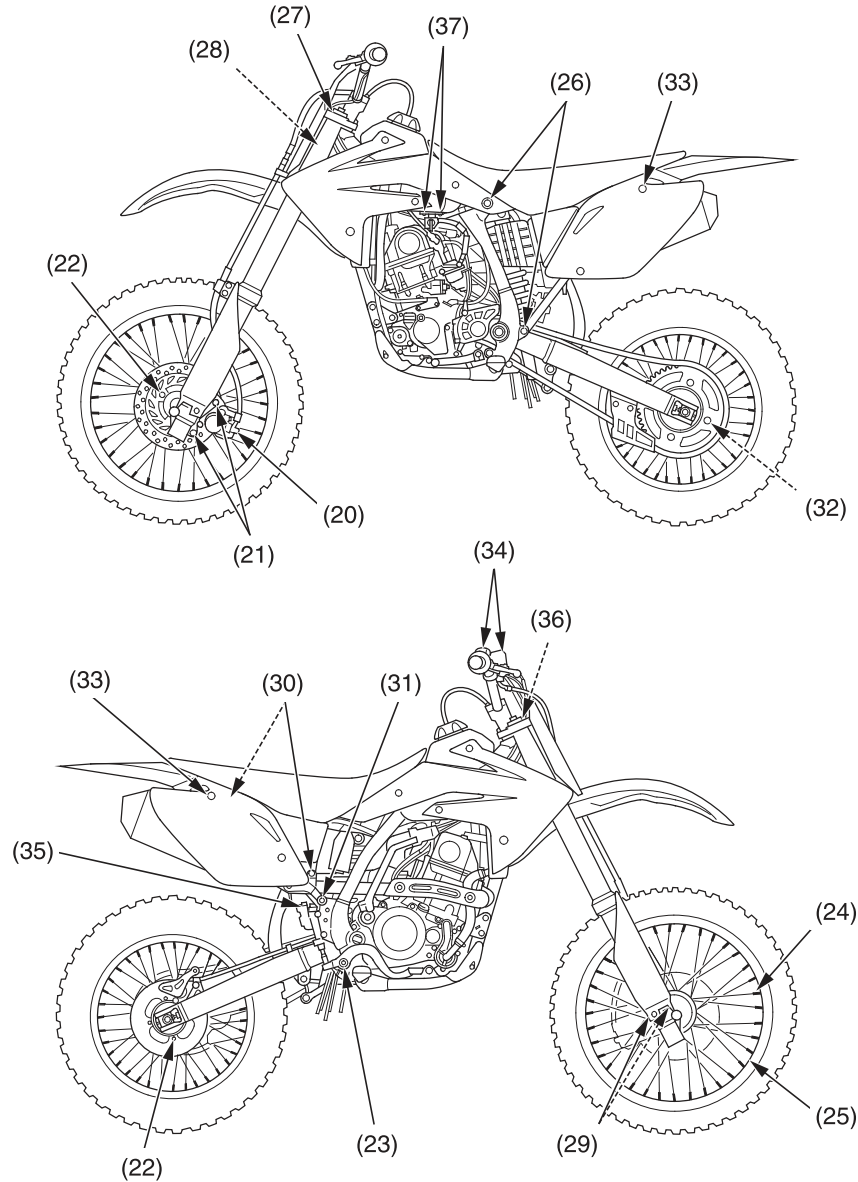


## Frame



## FRAME

	Item	Torque			Remarks
		lb•ft	N•m	kgf•m	
20	Brake hose bolts	25	34	3.5	
21	Brake caliper mounting bolts	22	30	3.1	NOTE 4
22	Brake disc bolts	15	20	2.0	NOTE 4
23	Brake pedal pivot bolt	24	32	3.3	
24	Spokes	2.7	3.7	0.4	
25	Rim locks	9	12.4	1.3	
26	Subframe upper/lower mounting bolts	22	30	3.1	
27	Fork cap	25	34	3.5	
28	Fork cap lock nut	15	19.7	2.0	
29	Fork protector bolts	5.2	7	0.7	NOTE 4
30	Muffler mounting bolts	24	32	3.3	
31	Muffler clamp bolt	15	21	2.1	
32	Driven sprocket nuts	24	32	3.3	NOTE 1
33	Seat mounting bolts	19	26	2.7	
34	Front brake reservoir cap screws	1.1	1.5	0.2	
35	Rear brake reservoir cap bolts	1.1	1.5	0.2	
36	Fork air pressure release screw	1.0	1.3	0.1	
37	Fuel valve bolts	7	10	1.0	

NOTES: 1. U-nut  
 2. UBS nut.  
 3. Apply oil to the threads and flange surface.  
 4. Alock bolt.  
 5. Apply grease to the threads.  
 6. Apply locking agent to the threads.