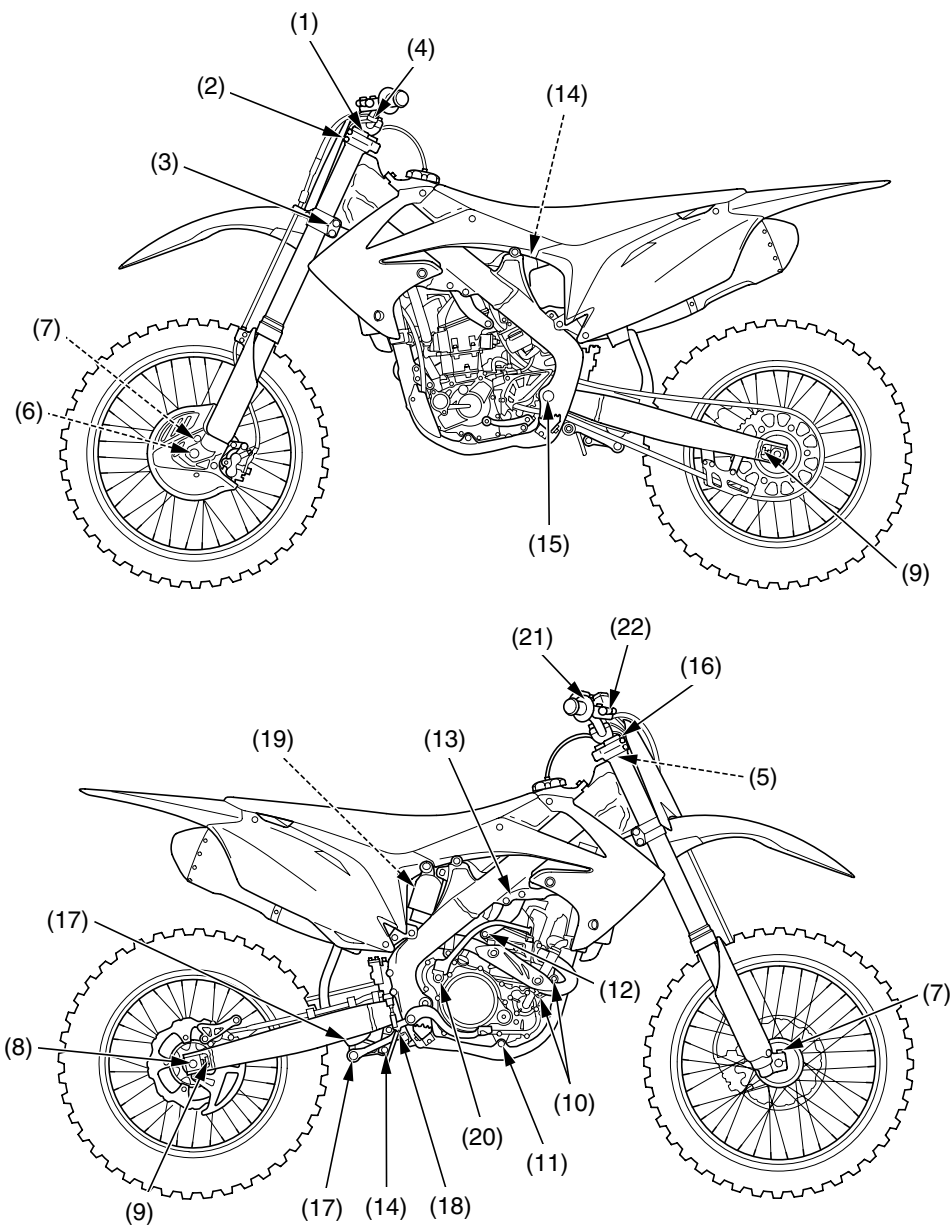


Torque Specifications

Frame



Item	Torque			Remarks	
	lbf•ft	N•m	kgf•m		
FRAME					
1	Steering stem nut	80	108	11.0	
2	Fork bridge upper pinch bolts	16	22	2.2	
3	Fork bridge lower pinch bolts	15	20	2.0	
4	Handlebar upper holder bolts	16	22	2.2	
5	Handlebar lower holder nuts	32	44	4.5	
6	Front axle nut	65	88	9.0	
7	Front axle pinch bolts	15	20	2.0	
8	Rear axle nut	94	128	13.1	NOTE 1
9	Chain adjuster lock nuts	20	27	2.8	NOTE 2
10	Front engine hanger nut	40	54	5.5	
	Front engine hanger plate nuts	19	26	2.7	
11	Lower engine hanger nut	40	54	5.5	
12	Cylinder head hanger bolts	40	54	5.5	
13	Cylinder head hanger plate bolts	24	33	3.4	
14	Shock absorber	32	44	4.5	NOTE 1
15	Swingarm pivot nut	65	88	9.0	NOTE 1
16	Fork (fork damper)	25	34	3.5	
	(fork cap)	22	30	3.1	
17	Rear shock arm nuts (swingarm side: nut width 17 mm)	39	53	5.4	NOTE 1, 3
	(shock link side: nut width 19 mm)	39	53	5.4	NOTE 1, 3
18	Rear shock link nuts (frame side)	39	53	5.4	NOTE 1, 3
19	Shock spring lock nut	32	44	4.5	
20	Kickstarter arm bolt	28	38	3.9	NOTE 4
21	Front brake master cylinder holder bolts	7.3	9.9	1.0	
22	Brake hose bolts	25	34	3.5	

- NOTES:
1. U-nut.
 2. UBS nut.
 3. Apply molybdenum oil to the threads and flange surface.
 4. Alock bolt: replace with a new one
 5. Apply locking agent to the threads.
 6. SH bolt