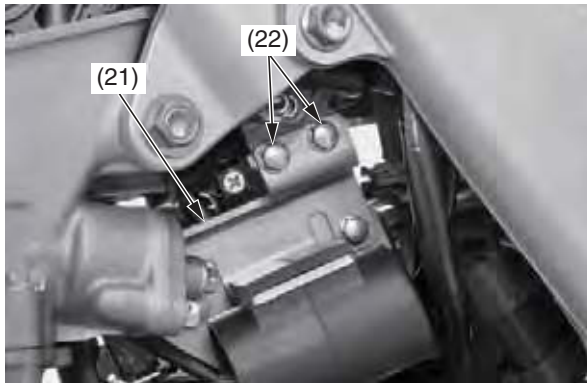


Valve Clearance

12. Install the condenser stay (21) and tighten the condenser stay mounting bolts (22).



(21) condenser stay
(22) condenser stay mounting bolts

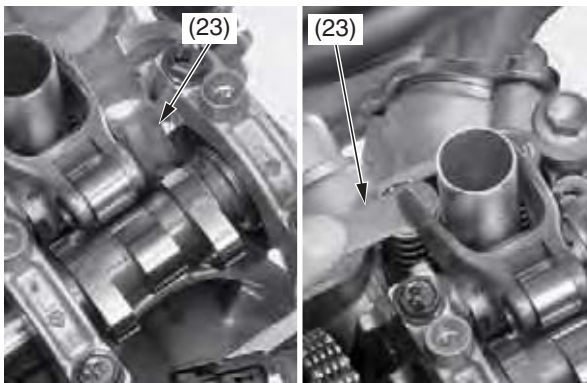
13. Rotate the camshaft by rotating the crankshaft clockwise several times and make sure that the piston is at TDC on the compression stroke ([page 67](#)).

14. Measure the intake valve and exhaust valve clearances by inserting a feeler gauge (23).

Valve Clearance:

IN: 0.005 ± 0.001 in (0.12 ± 0.03 mm)

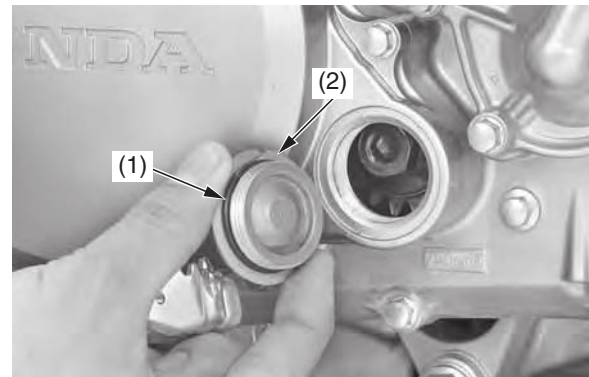
EX: 0.011 ± 0.001 in (0.28 ± 0.03 mm)



(23) feeler gauge

Crankshaft Hole Cap Installation

1. Install the spark plug ([page 66](#)).
2. Coat a new O-ring (1) with engine oil and install it onto the crankshaft hole cap (2). Apply grease to the crankshaft hole cap threads. Install and tighten the crankshaft hole cap to the specified torque:
11 lbf·ft (15 N·m, 1.5 kgf·m)



(1) O-ring (new)
(2) crankshaft hole cap