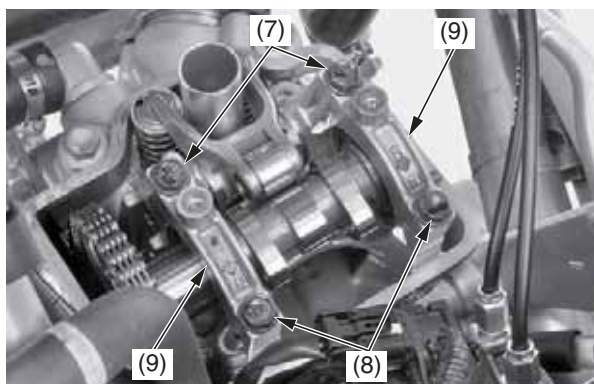


5. Make sure the piston is at TDC on the compression stroke (page 68). Loosen the camshaft holder bolts A (7), B (8) in a crisscross pattern in two or three steps. Remove the camshaft holder bolts, set rings and camshaft holders (9).

As you remove the camshaft holders, set rings may be sticking in the camshaft holders.



- (7) camshaft holder bolts A  
(8) camshaft holder bolts B  
(9) set rings and camshaft holders

### NOTICE

*Do not let the set rings fall into the crankcase.*

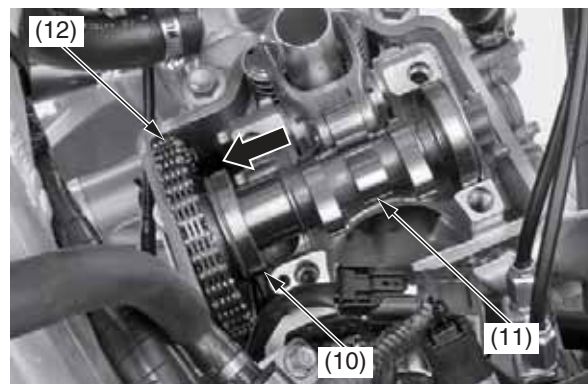
If the set rings are remained on the camshaft holders, remove the set rings carefully.

6. Slide the left camshaft bearing (10) and remove the camshaft (11) by removing the cam chain (12).

Suspend the cam chain with a piece of wire to prevent the chain from falling into the crankcase.

### NOTICE

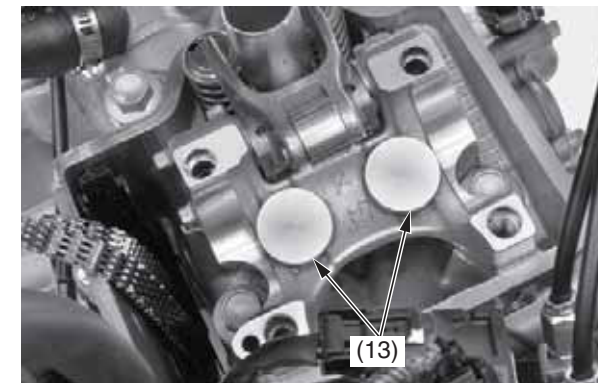
*Do not let the cam chain fall into the crankcase.*



- (10) left camshaft bearing  
(11) camshaft  
(12) cam chain

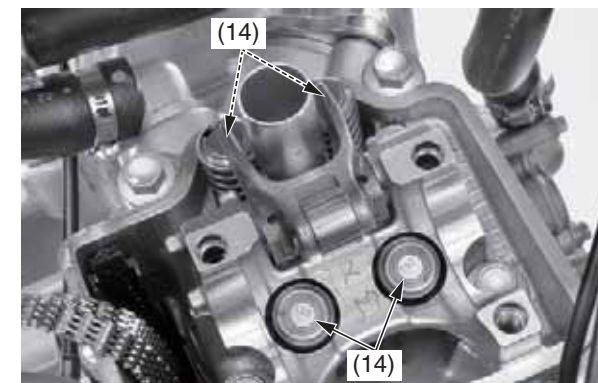
7. Remove the intake valve lifters (13).

Keep the intake valve lifters and shims separate so you can easily identify the originally installed location such as intake or exhaust, right or left.



(13) intake valve lifters

8. Remove the valve shims (14).



(14) valve shims

(cont'd)