

# CONTENTS

<b>1. FEATURES</b> .....	1
1. 1 ENGINE.....	1
1. 2 FRAME.....	1
<b>2. SPECIFICATIONS AND PERFORMANCES</b> .....	2
2. 1 SPECIFICATIONS.....	2
2. 2 PERFORMANCES.....	10
<b>3. ENGINE</b> .....	20
3. 1 ENGINE DESCRIPTION.....	23
3. 2 POWER TRANSMISSION SYSTEM.....	23
3. 3 ENGINE REMOVAL.....	23
3. 4 ENGINE INSTALLATION.....	25
3. 5 CYLINDER HEAD.....	26
A. Construction.....	26
B. Disassembly (Cylinder Head Block).....	26
C. Inspection and Repair.....	28
D. Reassembly.....	34
3. 6 CYLINDER.....	35
A. Construction.....	35
B. Disassembly.....	37
C. Inspection.....	38
D. Reassembly.....	40
3. 7 CAM CHAIN TENSIONER.....	41
A. Construction.....	41
B. Disassembly.....	42
C. Inspection.....	42
D. Reassembly.....	42
3. 8 CLUTCH.....	43
A. Construction.....	43
B. Disassembly.....	45
C. Inspection.....	46
D. Reassembly.....	47
3. 9 OIL PUMP.....	48
A. Construction.....	49
B. Disassembly.....	49