



- Camshaft/rocker arm →2-17
- Exhaust pipe/muffler →3-14
- Intake pipe mounting bolts/insulator →2-8
- Spark plug →4-22
- EOT sensor →4-19
- O₂ sensor →4-20

- **1** Remove the cylinder head bolts.
- **2** Loosen the cylinder head nuts in a crisscross pattern in several steps.
- **3** Remove the left side stud bolts.
- **4** Loosen the right side stud bolts, then pull and remove the stud bolts together with the cylinder head.



- **1** Install the cam chain guide while aligning its pins with the grooves on the cylinder and its end with the groove on the left crankcase.
- **2** After tightening the cylinder head nuts, check that the length from the cylinder stud bolt head to the cylinder head nut upper surface is within specification.