

## CLUTCH/GEARSHIFT LINKAGE

Install the dowel pin onto the shift drum.  
Install the gearshift cam while holding the stopper arm using a screwdriver as shown.

*Align the dowel pin on the shift drum center with the wide groove on the gearshift cam.*

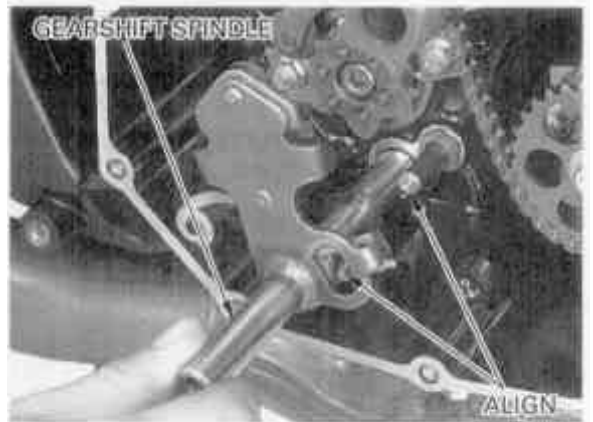


Apply a locking agent to the gearshift cam socket bolt threads.  
Install and tighten the socket bolt to the specified torque.

**TORQUE:** 23 N·m (2.3 kgf·m , 17 lbf·ft)



Install the thrust washer and gearshift spindle assembly into the crankcase while aligning the spring ends with the crankcase stopper pin.



Install the gearshift pedal aligning its slit with the punch mark on the gearshift spindle.  
Install and tighten the pinch bolt to the specified torque.

**TORQUE:** 10 N·m (1.0 kgf·m , 7 lbf·ft)

