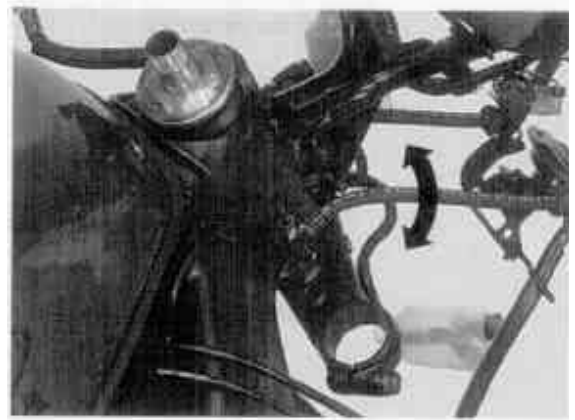


Move the steering stem right and left, lock-to-lock, five times to seat the bearings.
 Make sure that the steering stem moves smoothly, without play or binding; then loosen the bearing adjusting nut.



Retighten the bearing adjusting nut to the specified torque.

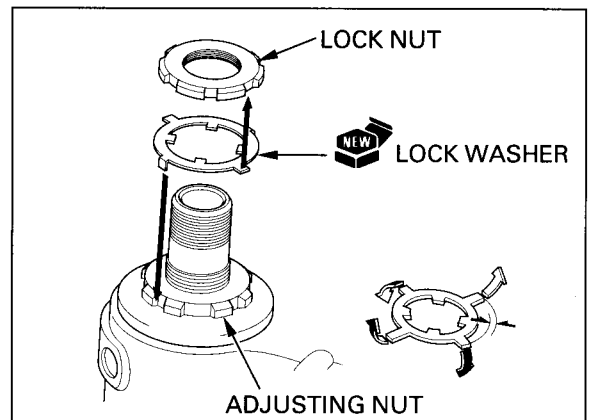
TORQUE: 25 N·m (2.5 kgf·m , 18 lbf·ft)

Recheck that the steering stem moves smoothly without play or binding.



Install the new lock washer onto the steering stem.

Align the tabs of the lock washer with the grooves in the adjustment nut and bend two opposite tabs (shorter) down into the adjustment nut groove.



Install and finger tighten the lock nut.
 Hold the lock nut and further tighten the lock nut within 1/4 turn (90°) enough to align its grooves with the lock washer tabs.

Bend the lock washer tabs up into the lock nut groove.

