

Remove the excess drive chain links from the new drive chain with the drive chain tool set.

NOTE:

Include the master link when you count the drive chain links.

SPECIFIED LINKS: 102 links
REPLACEMENT CHAIN: DID 50ZVM
 RK50LFOZ2

Remove the drive sprocket cover (page 7-4).
 Install the new drive chain on the sprockets over the drive and driven sprockets.

Assemble the new master link, O-rings and master link plate with the drive chain tool set.

NOTE:

Insert the master link from the inside of the drive chain, and install the plate with the identification mark facing the outside.

Measure the master link pin length projected from the plate.

SPECIFIED LENGTH:
DID: 1.30 – 1.50 mm (0.051 – 0.059 in)
RK: 1.20 – 1.40 mm (0.047 – 0.055 in)

Stake the master link pins with the drive chain tool set.

Make sure that the master link pins are staked properly by measuring the diameter of the staked area.

DIAMETER OF THE STAKED AREA:
DID: 5.50 – 5.80 mm (0.217 – 0.228 in)
RK: 5.45 – 5.85 mm (0.215 – 0.230 in)

