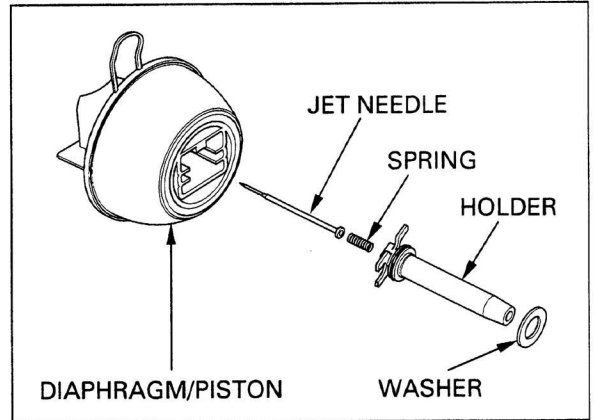
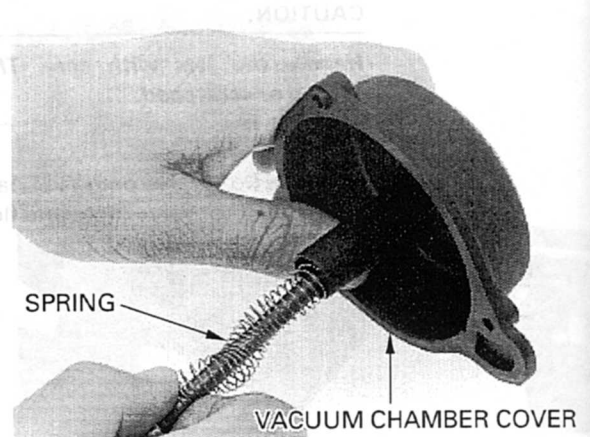


### VACUUM CHAMBER

Coat a new O-ring with oil and install it onto the jet needle holder.  
Install the washer onto the jet needle holder.  
Install the washer, jet needle, spring and jet needle holder into the vacuum piston.  
Press the jet needle holder until you feel a click indicating that the O-ring is seated into the groove in the vacuum piston.

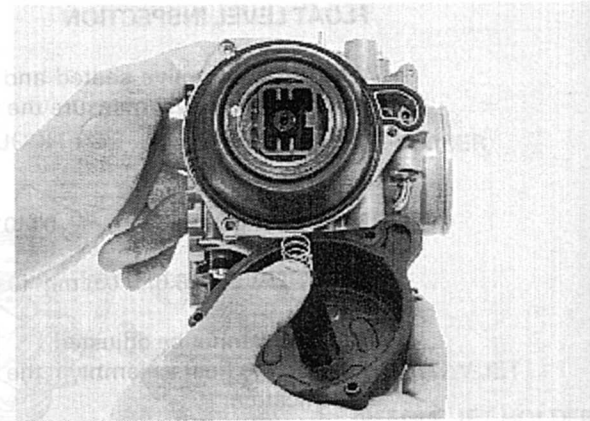


Install and compress the compression spring into the spring hole in the vacuum chamber cover using a screwdriver as a guide as shown.



*Be careful not to pinch the diaphragm under the chamber cover.* Install the diaphragm/vacuum piston into the carburetor body. Lift the bottom of the piston with your finger to set the diaphragm rib in the groove in the carburetor body, and install the spring and vacuum chamber cover.

Install and tighten the three screws.



### AIR CUT-OFF VALVE

Install new O-rings onto the air cut-off valve and joint pipe.  
Install the joint pipe into the air cut-off valve.

