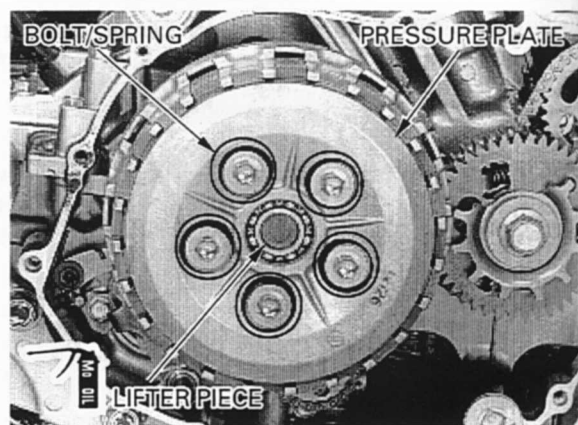


CLUTCH/GEARSHIFT LINKAGE

Coat the clutch lifter piece with molybdenum oil solution.
Install the clutch lifter piece and pressure plate.
Install the clutch springs and clutch bolts, and tighten the bolts.

TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)

Install the right crankcase cover (page 6-14).

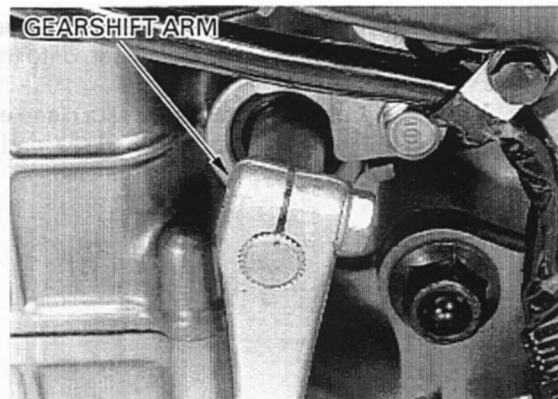


GEARSHIFT LINKAGE

REMOVAL

Disassemble the clutch to the clutch outer (page 9-12).

Remove the gearshift arm.



Remove the gearshift spindle assembly and thrust washer.



Remove the gearshift cam bolt and gearshift cam.
Remove the dowel pin from the shift drum.
Remove the stopper arm bolt, arm, washer and return spring.

