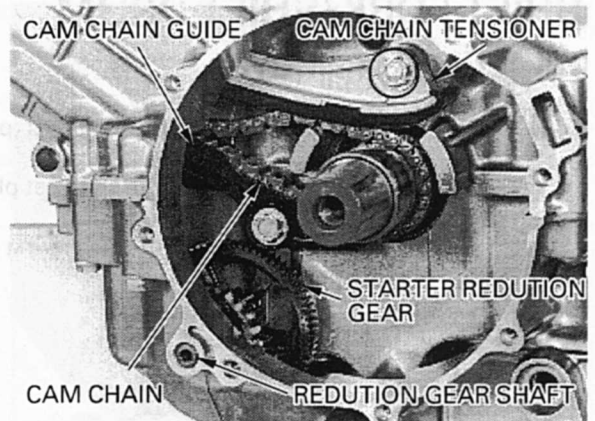
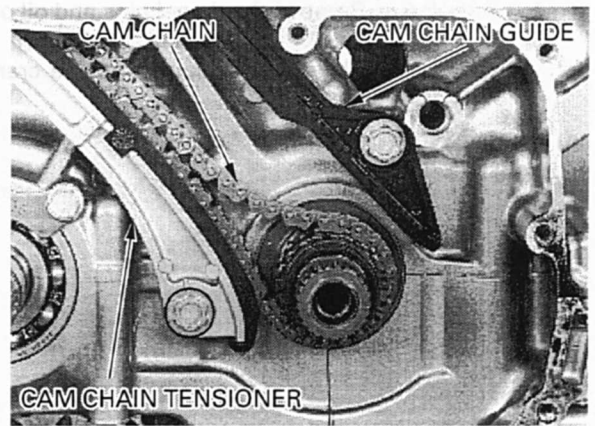


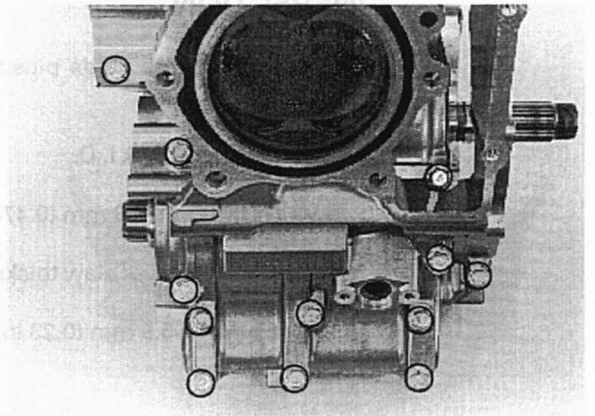
CRANKCASE SEPARATION

Remove the following:

- engine (section 7)
- cylinder head (section 8)
- clutch, gearshift linkage, primary drive gear (section 9)
- flywheel (section 10)
- starter motor (section 18)
- oil pump (section 4)
- cam chain tensioners
- cam chain guides
- starter reduction gear and shaft
- cam chains



Loosen the two 6 mm bolts, nine 8 mm bolts and 10 mm bolt in a crisscross pattern in 2 or 3 steps and remove them from the upper crankcase.



Place the engine with the upper side down. Loosen the two 6 mm bolts, six 8 mm bolts and eight 10 mm bolt in a crisscross pattern in 2 or 3 steps and remove them from the lower crankcase.

Separate the lower crankcase from the upper crankcase.

