

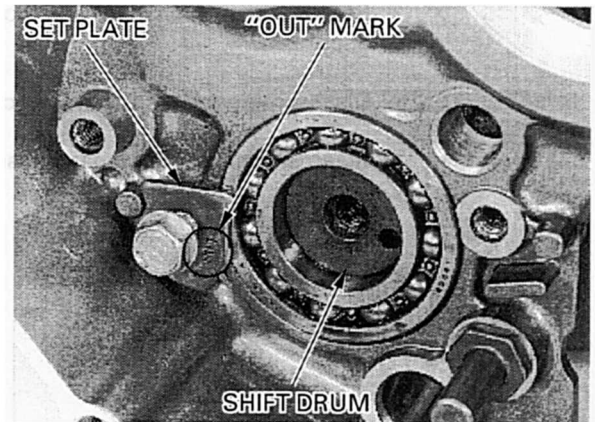
Check the shift drum guide groove for abnormal wear or damage.

Check the shift drum bearings for smooth rotation.



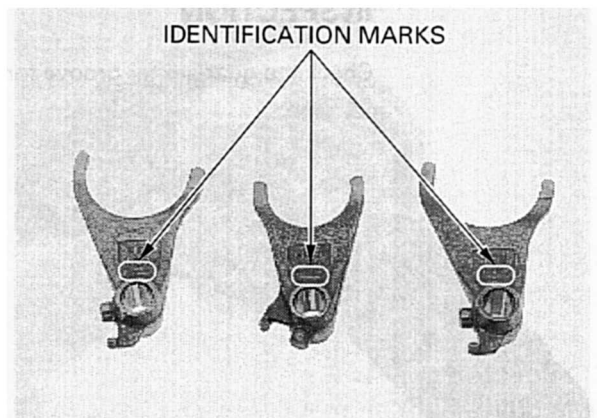
**INSTALLATION**

Apply locking agent to the set plate bolt threads. Install the shift drum and bearing set plate with the "OUT" mark facing out, and its cutout aligned with the pin on the crankcase. Install and tighten the set plate bolt.



The shift forks have the following identification marks:

- RL: right and left shift forks
- C: center shift fork



Install the shift forks into the shift drum guide groove with the identification marks facing toward the right side of the engine and insert the fork shaft. Install the set plate in the same manner as that of the shift drum.

Assemble the crankcase halves (page 11-10).

