

**BEARING SELECTION**

Record the connecting rod I. D. code numbers.

**NOTE:**

Number 1, 2 or 3 on the connecting rod is the code for the connecting rod I. D.

Record the crankpin O. D. code letters.

**NOTE:**

Letter A, B or C on the crank weight is the code for the crankpin O. D.

Cross reference the connecting rod and crankpin codes to determine the replacement bearing color code.

Connecting rod I. D. code	1	2	3
Crankpin O. D. code			
A	Yellow	Green	Brown
B	Green	Brown	Black
C	Brown	Black	Blue

**CRANKPIN BEARING INSERT THICKNESS:**

**Yellow:** 1.485 – 1.488 mm (0.0585 – 0.0586 in)

**Green:** 1.488 – 1.491 mm (0.0586 – 0.0587 in)

**Brown:** 1.491 – 1.494 mm (0.0587 – 0.0588 in)

**Black:** 1.494 – 1.497 mm (0.0588 – 0.0589 in)

**Blue:** 1.497 – 1.500 mm (0.0589 – 0.0591 in)

**NOTE:**

There are one painted mark on the bearing insert for the front connecting rod, and two painted marks for the rear connecting rod. Use correct bearing inserts.

**CAUTION:**

*After selecting new bearings, recheck the oil clearance with plastigauge. Incorrect oil clearance can cause major engine damage.*

**BEARING INSTALLATION**

Clean the bearing outer surfaces, bearing cap and connecting rod.

Install the crankpin bearing inserts onto the bearing cap and connecting rod, aligning each tab with each groove.

