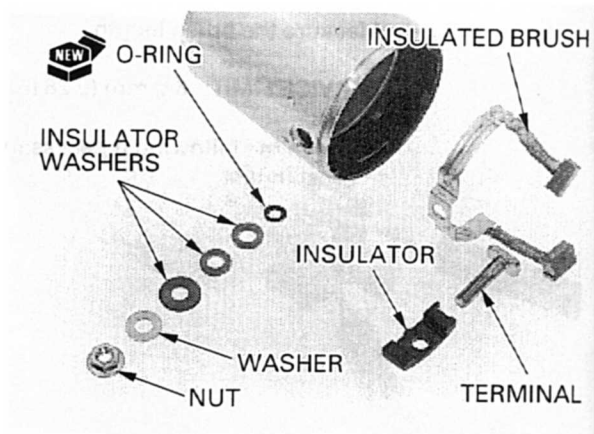


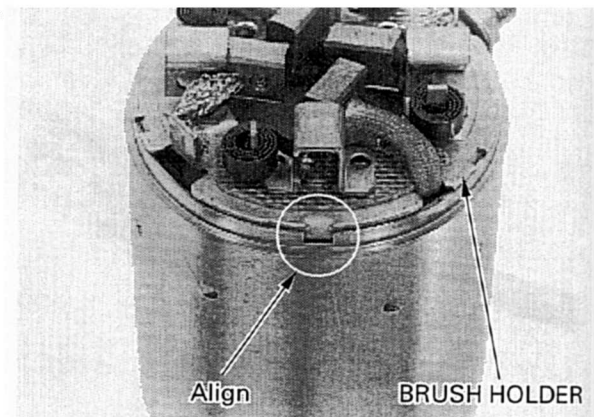
ELECTRIC STARTER

Install the following:

- insulator
- insulated brush
- cable terminal
- new O-ring
- insulator washers
- washer
- nut



Install the brush holder, aligning the holder tab with the case groove, and the holder grooves with the insulated brush wires.



Push and hold the brushes inside the brush holder, and install the armature through the motor case and brush holder.

When installing the armature into the motor case, hold the armature tightly to keep the magnet of the case from pulling the armature against it.

CAUTION:

The coil may be damaged if the magnet pulls the armature against the case.

Install the shims and insulated washer onto the armature shaft.

Install a new seal ring onto the motor case.

Apply grease to the oil seal lip and needle bearing in the front cover.

Install the lock washer onto the front cover.

Install the front cover.

